

# Linear Motors

**LMG DATA SHEETS**

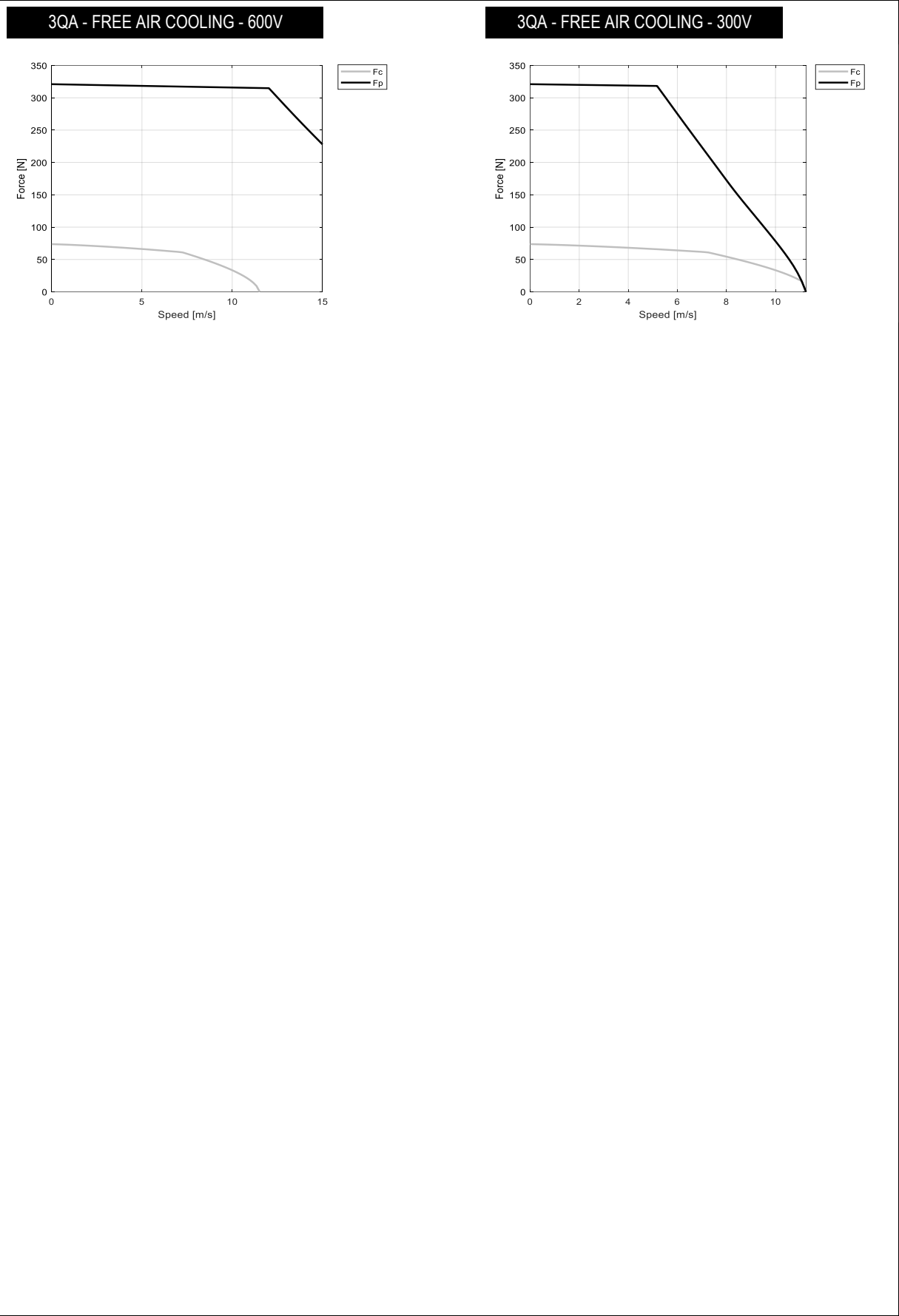
***ETEL***

MOTOR PERFORMANCE		Winding codes	3QA			
		UNIT	FREE AIR COOLING			
<b>Fp</b>	Peak force	N	321			
<b>Fc</b>	Continuous force	N	73.7			
<b>Fs</b>	Standstill force	N	55.8			
<b>Ip</b>	Peak current	Arms	17.4			
<b>Ic</b>	Continuous current	Arms	2.50			
<b>Is</b>	Standstill current	Arms	1.90			
<b>vs</b>	Rated low speed	mm/s	0.20			
<b>Pc</b>	Power dissipation @ Ic	W	46.9			
<b>Fd</b>	Max. detent force (average to peak)	N	9.0			
<b>Fa</b>	Attraction force	N	767			

MOTOR SETTING		UNIT				
<b>Kt</b>	Force constant	N/Arms	30.5			
<b>Ku</b>	Back EMF constant (*)	Vrms/(m/s)	18.5			
<b>Km</b>	Motor constant	N/√W	13.3			
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	3.50			
<b>L</b>	Electrical inductance (*)	mH	14.6			
<b>rth</b>	Thermal time constant	s	1570			
<b>Rth</b>	Thermal resistance	K/W	2.32			
<b>2tp</b>	Magnetic period	mm	32			
<b>mw</b>	Magnetic way mass	kg/m	3.51			
<b>mm</b>	Motor mass	kg	0.586			

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600			
<b>Gm</b>	Mechanical gap	mm	0.90			
<b>Ss</b>	Stator exchange surface	m²	0.01			
<b>x</b>	Assumed stroke	m	0.29			
<b>θamb</b>	Ambient temperature	°C	20			
<b>θmax</b>	Maximum coil temperature	°C	130			

**Notes:** (\*) terminal to terminal.  
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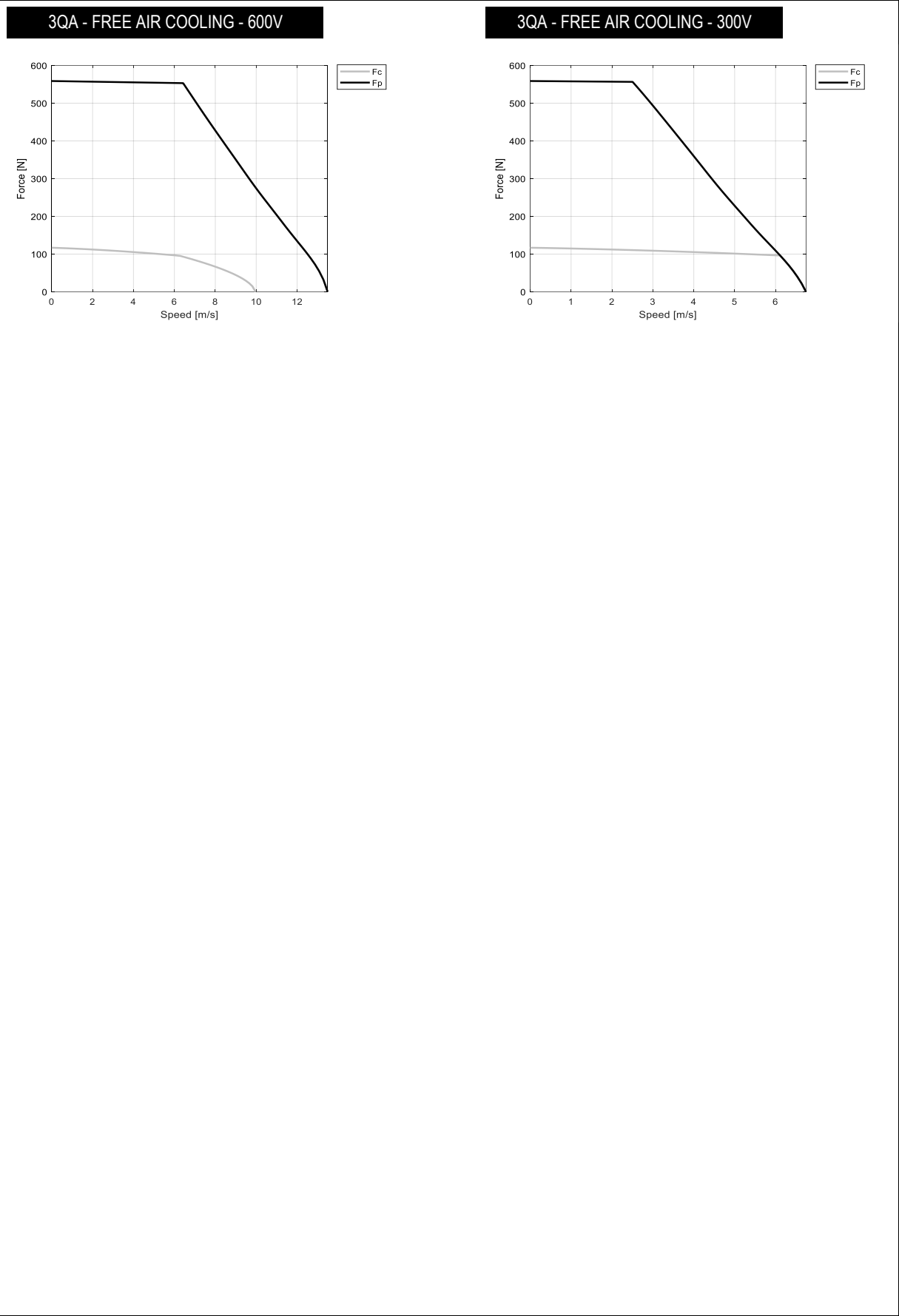
		Winding codes	3QA			
MOTOR PERFORMANCE		UNIT	FREE AIR COOLING			
<b>Fp</b>	Peak force	N	559			
<b>Fc</b>	Continuous force	N	117			
<b>Fs</b>	Standstill force	N	88.4			
<b>Ip</b>	Peak current	Arms	17.4			
<b>Ic</b>	Continuous current	Arms	2.38			
<b>Is</b>	Standstill current	Arms	1.80			
<b>vs</b>	Rated low speed	mm/s	0.18			
<b>Pc</b>	Power dissipation @ Ic	W	58.2			
<b>Fd</b>	Max. detent force (average to peak)	N	15			
<b>Fa</b>	Attraction force	N	1300			

MOTOR SETTING		UNIT				
<b>Kt</b>	Force constant	N/Arms	51.0			
<b>Ku</b>	Back EMF constant (*)	Vrms/(m/s)	30.8			
<b>Km</b>	Motor constant	N/√W	19.0			
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	4.80			
<b>L</b>	Electrical inductance (*)	mH	26.8			
<b>rth</b>	Thermal time constant	s	1800			
<b>Rth</b>	Thermal resistance	K/W	1.87			
<b>2tp</b>	Magnetic period	mm	32			
<b>mw</b>	Magnetic way mass	kg/m	6.19			
<b>mm</b>	Motor mass	kg	0.876			

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600			
<b>Gm</b>	Mechanical gap	mm	0.90			
<b>Ss</b>	Stator exchange surface	m²	0.01			
<b>x</b>	Assumed stroke	m	0.29			
<b>θamb</b>	Ambient temperature	°C	20			
<b>θmax</b>	Maximum coil temperature	°C	130			

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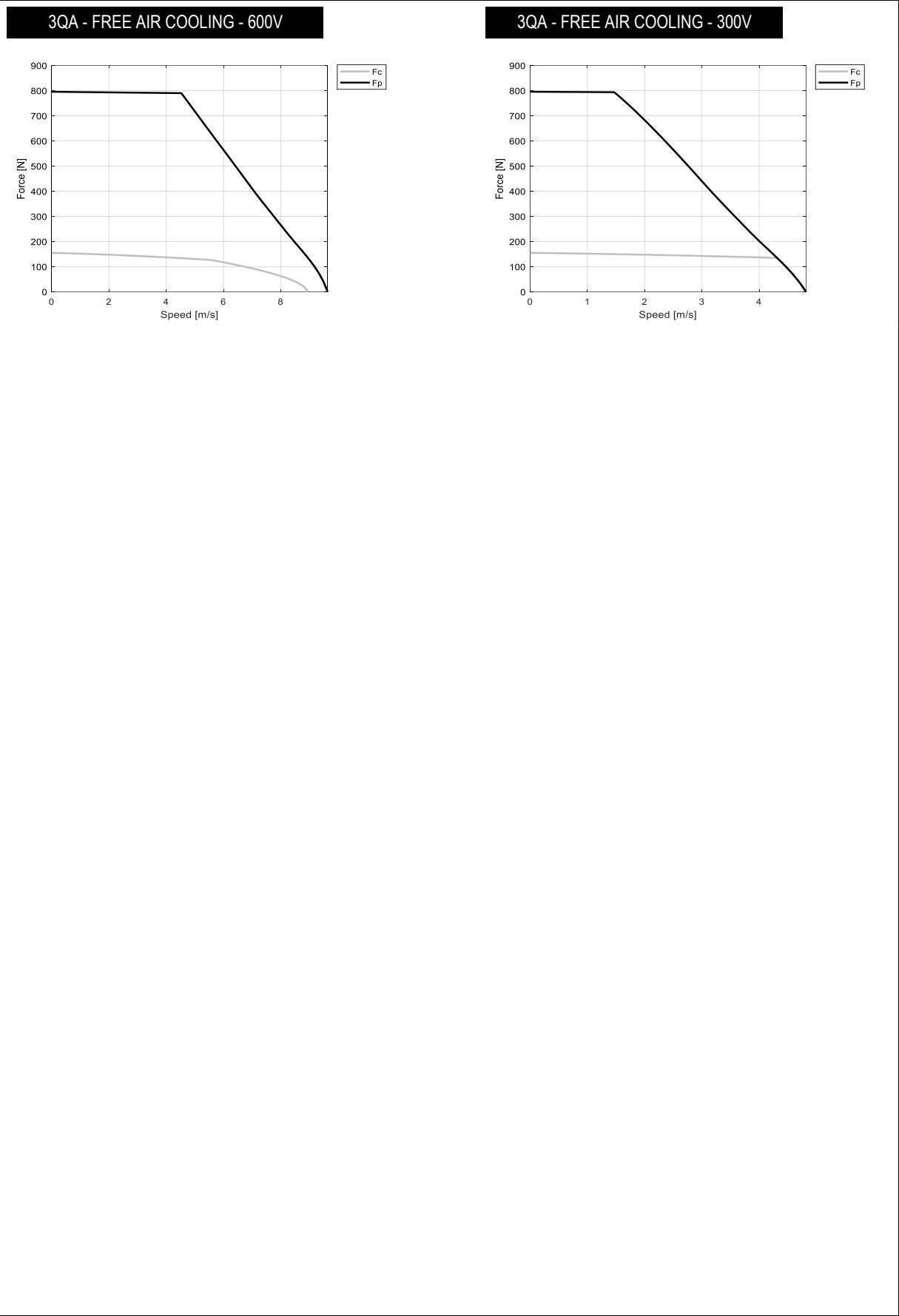


MOTOR PERFORMANCE		Winding codes	3QA			
		UNIT	FREE AIR COOLING			
<b>Fp</b>	Peak force	N	795			
<b>Fc</b>	Continuous force	N	155			
<b>Fs</b>	Standstill force	N	117			
<b>Ip</b>	Peak current	Arms	17.4			
<b>Ic</b>	Continuous current	Arms	2.27			
<b>Is</b>	Standstill current	Arms	1.72			
<b>vs</b>	Rated low speed	mm/s	0.16			
<b>Pc</b>	Power dissipation @ Ic	W	68.0			
<b>Fd</b>	Max. detent force (average to peak)	N	21			
<b>Fa</b>	Attraction force	N	1720			

MOTOR SETTING		UNIT				
<b>Kt</b>	Force constant	N/Arms	71.2			
<b>Ku</b>	Back EMF constant (*)	Vrms/(m/s)	43.1			
<b>Km</b>	Motor constant	N/√W	23.4			
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	6.17			
<b>L</b>	Electrical inductance (*)	mH	35.1			
<b>rth</b>	Thermal time constant	s	1970			
<b>Rth</b>	Thermal resistance	K/W	1.60			
<b>2tp</b>	Magnetic period	mm	32			
<b>mw</b>	Magnetic way mass	kg/m	7.96			
<b>mm</b>	Motor mass	kg	1.17			

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600			
<b>Gm</b>	Mechanical gap	mm	0.90			
<b>Ss</b>	Stator exchange surface	m²	0.02			
<b>x</b>	Assumed stroke	m	0.29			
<b>θamb</b>	Ambient temperature	°C	20			
<b>θmax</b>	Maximum coil temperature	°C	130			

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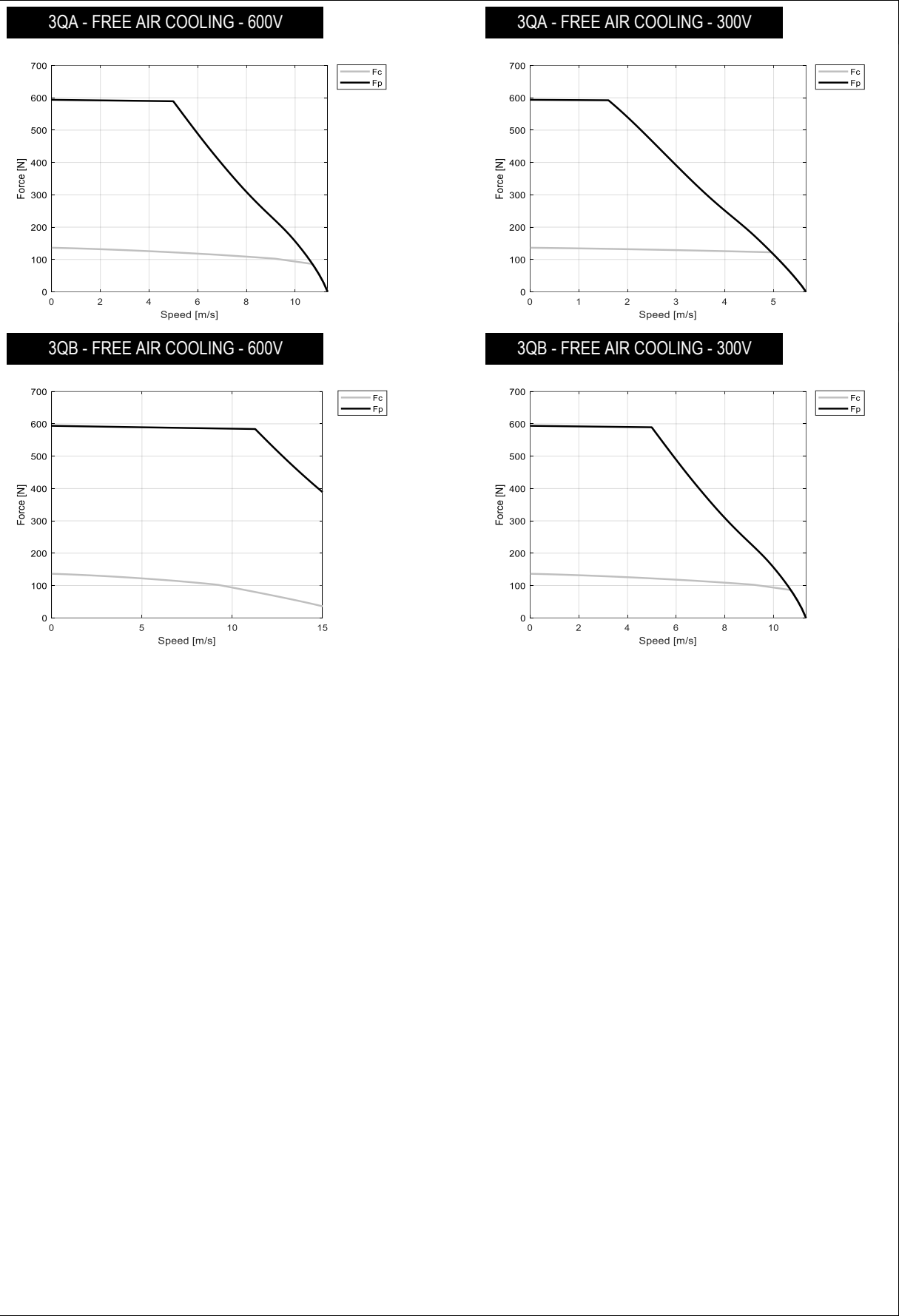
MOTOR PERFORMANCE		Winding codes	3QA	3QB		
		UNIT	FREE AIR COOLING	FREE AIR COOLING		
<b>Fp</b>	Peak force	N	594	594		
<b>Fc</b>	Continuous force	N	136	136		
<b>Fs</b>	Standstill force	N	103	103		
<b>Ip</b>	Peak current	Arms	15.7	31.3		
<b>Ic</b>	Continuous current	Arms	2.34	4.68		
<b>Is</b>	Standstill current	Arms	1.77	3.55		
<b>vs</b>	Rated low speed	mm/s	0.18	0.18		
<b>Pc</b>	Power dissipation @ Ic	W	82.0	82.0		
<b>Fd</b>	Max. detent force (average to peak)	N	9.5	9.5		
<b>Fa</b>	Attraction force	N	1320	1320		

MOTOR SETTING		UNIT				
<b>Kt</b>	Force constant	N/Arms	60.4	30.2		
<b>Ku</b>	Back EMF constant (*)	Vrms/(m/s)	36.6	18.3		
<b>Km</b>	Motor constant	N/√W	18.7	18.7		
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	7.00	1.75		
<b>L</b>	Electrical inductance (*)	mH	35.5	8.88		
<b>rth</b>	Thermal time constant	s	1750	1750		
<b>Rth</b>	Thermal resistance	K/W	1.33	1.33		
<b>2tp</b>	Magnetic period	mm	32	32		
<b>mw</b>	Magnetic way mass	kg/m	3.51	3.51		
<b>mm</b>	Motor mass	kg	1.10	1.10		

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600	600		
<b>Gm</b>	Mechanical gap	mm	0.90	0.90		
<b>Ss</b>	Stator exchange surface	m²	0.02	0.02		
<b>x</b>	Assumed stroke	m	0.47	0.47		
<b>θamb</b>	Ambient temperature	°C	20	20		
<b>θmax</b>	Maximum coil temperature	°C	130	130		

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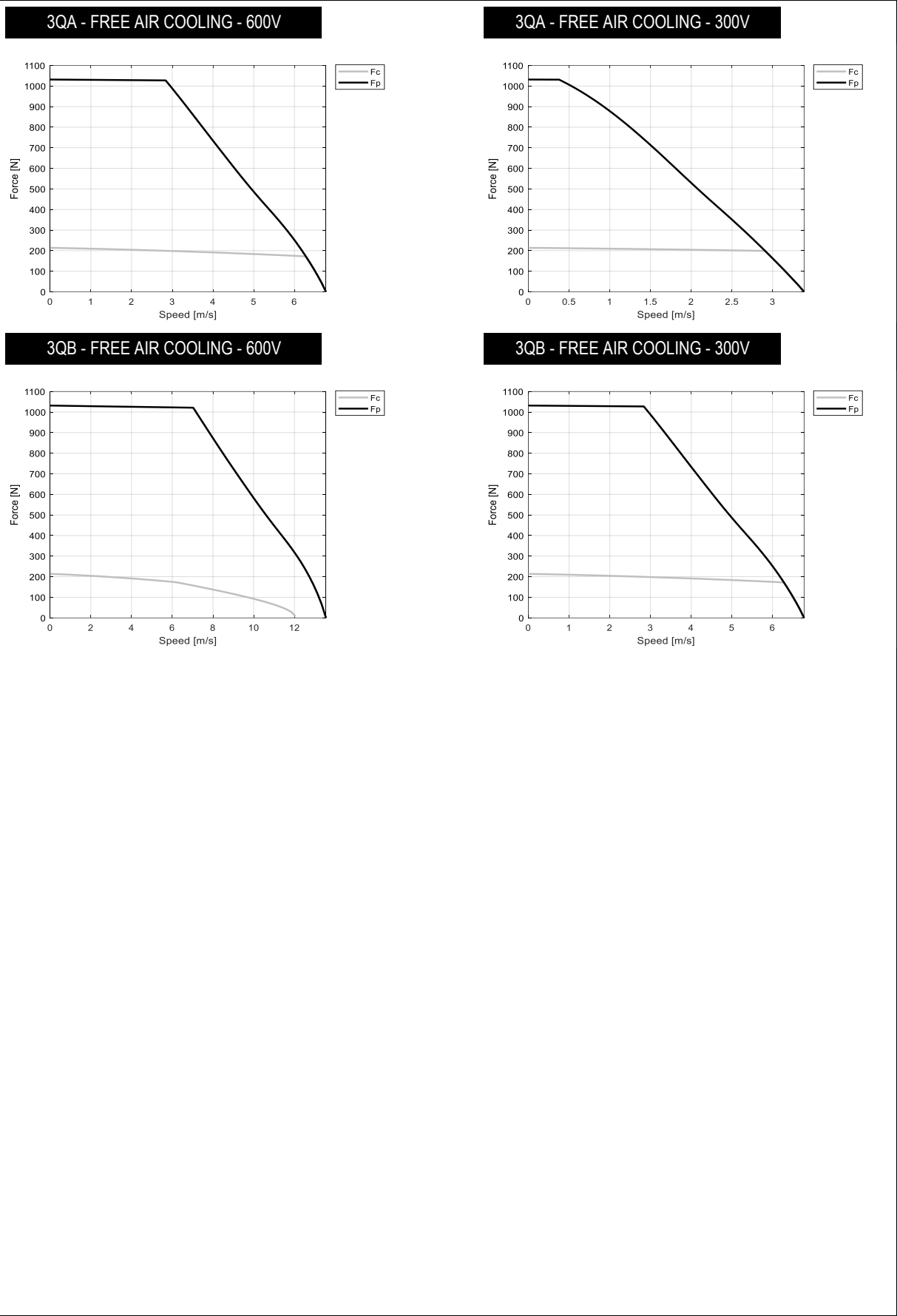


MOTOR PERFORMANCE		Winding codes	3QA	3QB		
		UNIT	FREE AIR COOLING	FREE AIR COOLING		
<b>Fp</b>	Peak force	N	1030	1030		
<b>Fc</b>	Continuous force	N	214	214		
<b>Fs</b>	Standstill force	N	162	162		
<b>Ip</b>	Peak current	Arms	15.7	31.3		
<b>Ic</b>	Continuous current	Arms	2.20	4.41		
<b>Is</b>	Standstill current	Arms	1.67	3.34		
<b>vs</b>	Rated low speed	mm/s	0.16	0.16		
<b>Pc</b>	Power dissipation @ Ic	W	99.8	99.8		
<b>Fd</b>	Max. detent force (average to peak)	N	16	16		
<b>Fa</b>	Attraction force	N	2380	2380		

MOTOR SETTING		UNIT				
<b>Kt</b>	Force constant	N/Arms	101	50.7		
<b>Ku</b>	Back EMF constant (*)	Vrms/(m/s)	61.3	30.6		
<b>Km</b>	Motor constant	N/√W	26.7	26.7		
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	9.60	2.40		
<b>L</b>	Electrical inductance (*)	mH	53.1	13.3		
<b>rth</b>	Thermal time constant	s	2030	2030		
<b>Rth</b>	Thermal resistance	K/W	1.09	1.09		
<b>2tp</b>	Magnetic period	mm	32	32		
<b>mw</b>	Magnetic way mass	kg/m	6.19	6.19		
<b>mm</b>	Motor mass	kg	1.64	1.64		

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600	600		
<b>Gm</b>	Mechanical gap	mm	0.90	0.90		
<b>Ss</b>	Stator exchange surface	m²	0.03	0.03		
<b>x</b>	Assumed stroke	m	0.47	0.47		
<b>θamb</b>	Ambient temperature	°C	20	20		
<b>θmax</b>	Maximum coil temperature	°C	130	130		

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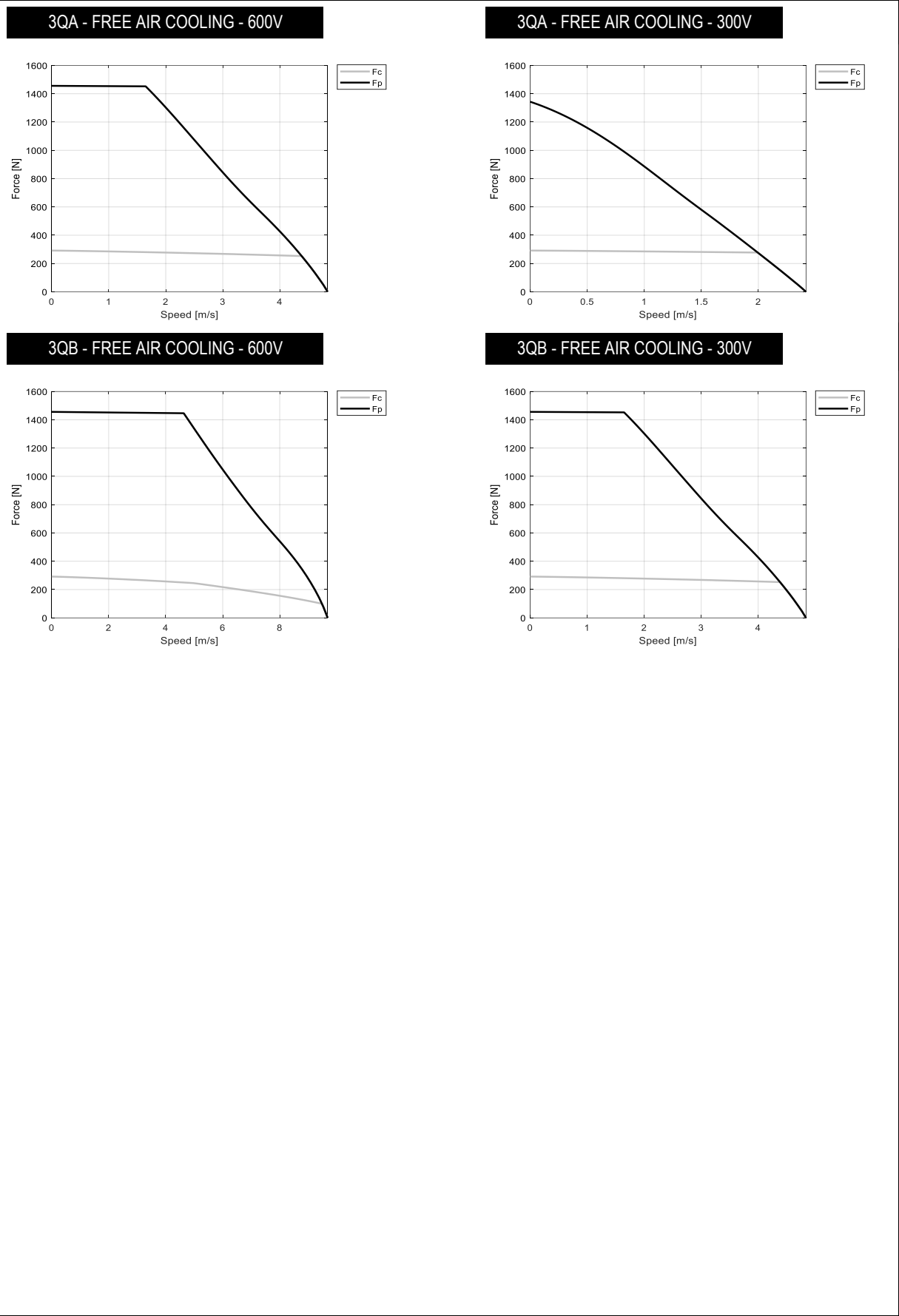


MOTOR PERFORMANCE		Winding codes	3QA	3QB		
		UNIT	FREE AIR COOLING	FREE AIR COOLING		
<b>Fp</b>	Peak force	N	1460	1460		
<b>Fc</b>	Continuous force	N	292	292		
<b>Fs</b>	Standstill force	N	221	221		
<b>Ip</b>	Peak current	Arms	15.7	31.3		
<b>Ic</b>	Continuous current	Arms	2.15	4.30		
<b>Is</b>	Standstill current	Arms	1.63	3.26		
<b>vs</b>	Rated low speed	mm/s	0.15	0.15		
<b>Pc</b>	Power dissipation @ Ic	W	122	122		
<b>Fd</b>	Max. detent force (average to peak)	N	22	22		
<b>Fa</b>	Attraction force	N	3310	3310		

MOTOR SETTING		UNIT				
<b>Kt</b>	Force constant	N/Arms	142	71.2		
<b>Ku</b>	Back EMF constant (*)	Vrms/(m/s)	85.8	42.9		
<b>Km</b>	Motor constant	N/√W	33.1	33.1		
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	12.3	3.08		
<b>L</b>	Electrical inductance (*)	mH	77.9	19.5		
<b>rth</b>	Thermal time constant	s	2190	2190		
<b>Rth</b>	Thermal resistance	K/W	0.891	0.891		
<b>2tp</b>	Magnetic period	mm	32	32		
<b>mw</b>	Magnetic way mass	kg/m	7.96	7.96		
<b>mm</b>	Motor mass	kg	2.18	2.18		

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600	600		
<b>Gm</b>	Mechanical gap	mm	0.90	0.90		
<b>Ss</b>	Stator exchange surface	m²	0.03	0.03		
<b>x</b>	Assumed stroke	m	0.47	0.47		
<b>θamb</b>	Ambient temperature	°C	20	20		
<b>θmax</b>	Maximum coil temperature	°C	130	130		

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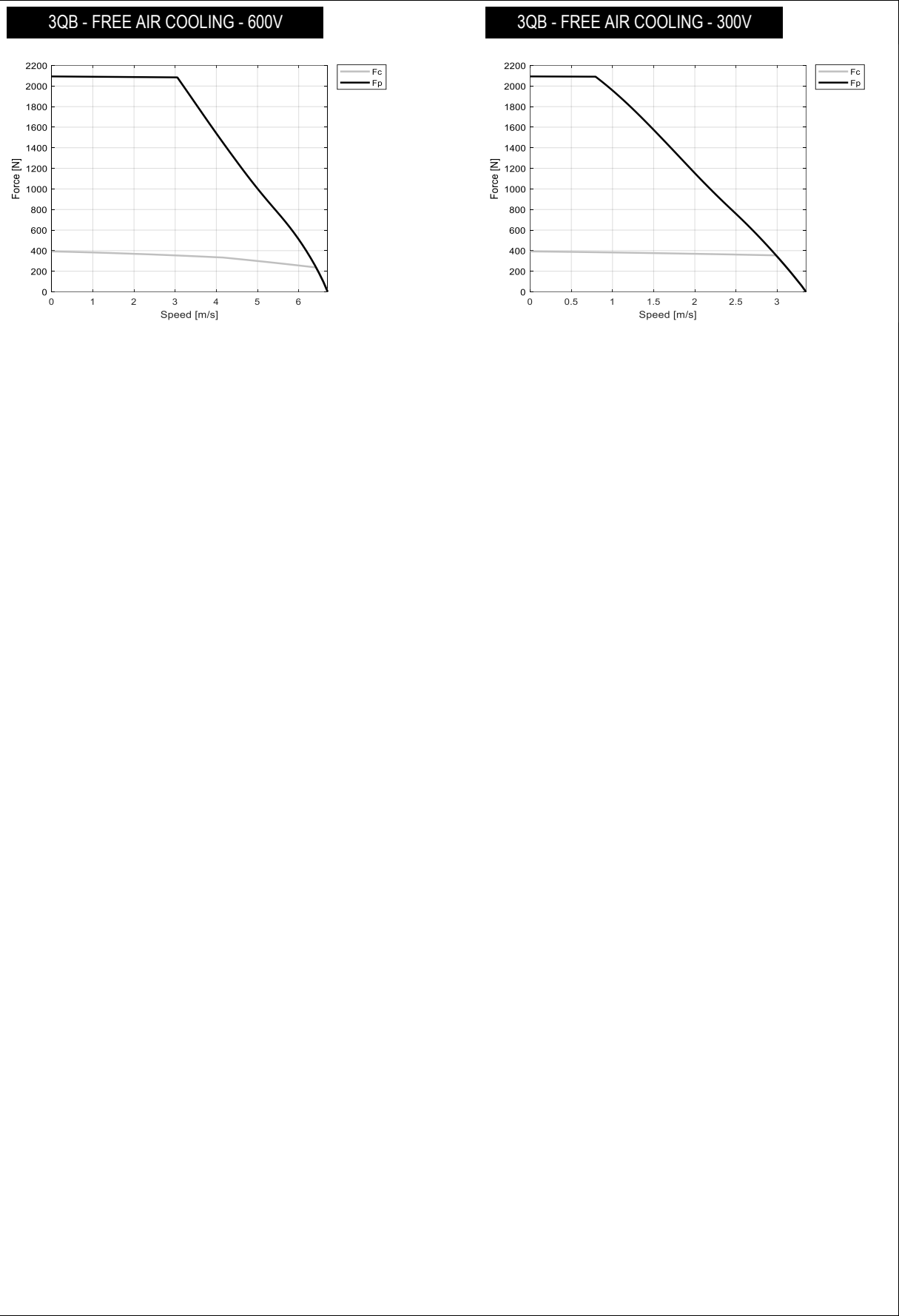


MOTOR PERFORMANCE		Winding codes	3QB			
		UNIT	FREE AIR COOLING			
<b>Fp</b>	Peak force	N	2090			
<b>Fc</b>	Continuous force	N	393			
<b>Fs</b>	Standstill force	N	297			
<b>Ip</b>	Peak current	Arms	31.0			
<b>Ic</b>	Continuous current	Arms	4.03			
<b>Is</b>	Standstill current	Arms	3.06			
<b>vs</b>	Rated low speed	mm/s	0.13			
<b>Pc</b>	Power dissipation @ Ic	W	140			
<b>Fd</b>	Max. detent force (average to peak)	N	32			
<b>Fa</b>	Attraction force	N	4760			

MOTOR SETTING		UNIT				
<b>Kt</b>	Force constant	N/Arms	102			
<b>Ku</b>	Back EMF constant (*)	Vrms/(m/s)	61.9			
<b>Km</b>	Motor constant	N/√W	41.6			
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	4.03			
<b>L</b>	Electrical inductance (*)	mH	27.3			
<b>rth</b>	Thermal time constant	s	2450			
<b>Rth</b>	Thermal resistance	K/W	0.775			
<b>2tp</b>	Magnetic period	mm	32			
<b>mw</b>	Magnetic way mass	kg/m	12.6			
<b>mm</b>	Motor mass	kg	3.00			

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600			
<b>Gm</b>	Mechanical gap	mm	0.90			
<b>Ss</b>	Stator exchange surface	m²	0.04			
<b>x</b>	Assumed stroke	m	0.47			
<b>θamb</b>	Ambient temperature	°C	20			
<b>θmax</b>	Maximum coil temperature	°C	130			

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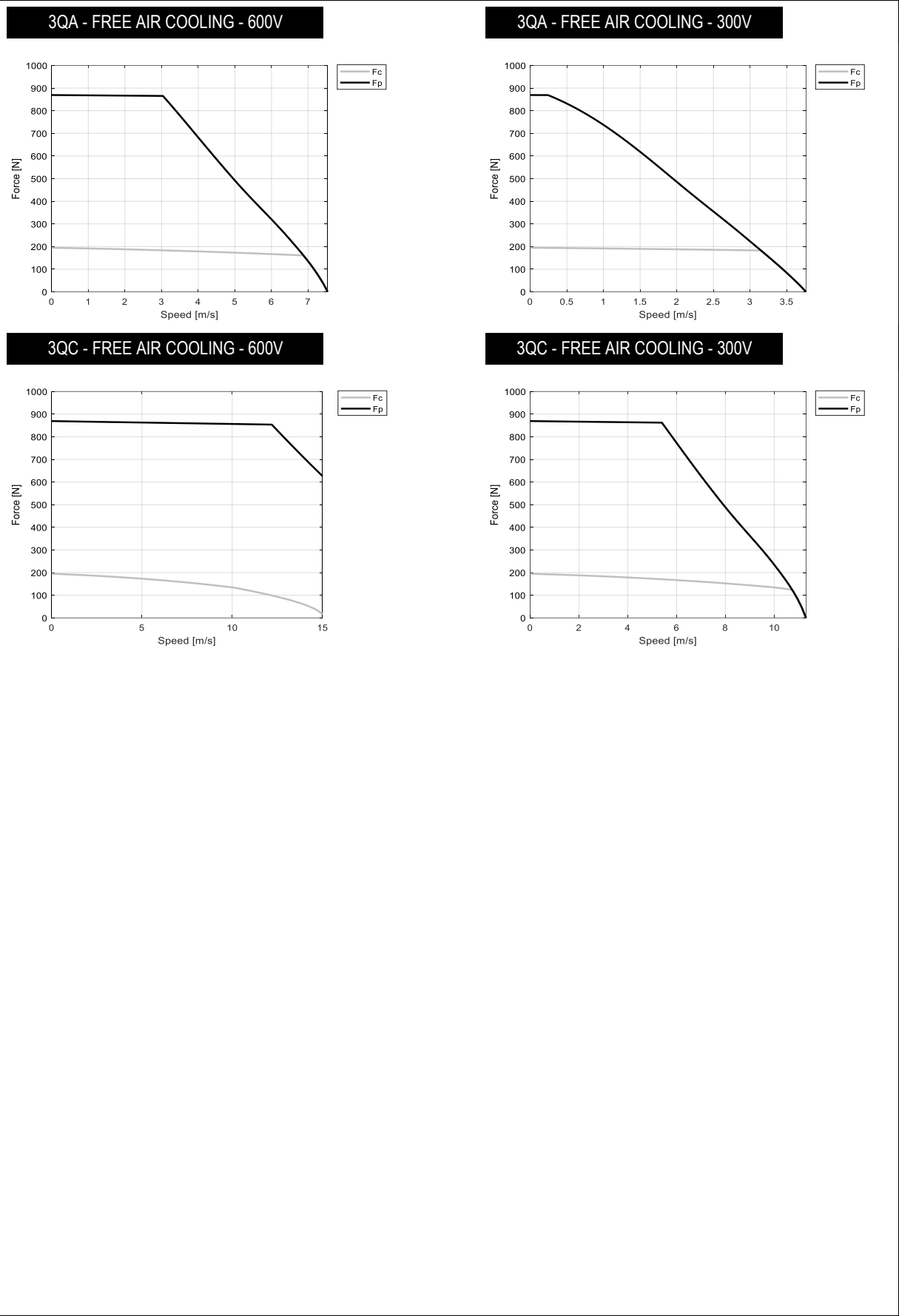
MOTOR PERFORMANCE		Winding codes	3QA	3QC		
		UNIT	FREE AIR COOLING	FREE AIR COOLING		
<b>Fp</b>	Peak force	N	869	869		
<b>Fc</b>	Continuous force	N	194	194		
<b>Fs</b>	Standstill force	N	147	147		
<b>Ip</b>	Peak current	Arms	15.1	45.2		
<b>Ic</b>	Continuous current	Arms	2.23	6.68		
<b>Is</b>	Standstill current	Arms	1.69	5.06		
<b>vs</b>	Rated low speed	mm/s	0.17	0.17		
<b>Pc</b>	Power dissipation @ Ic	W	111	111		
<b>Fd</b>	Max. detent force (average to peak)	N	12	12		
<b>Fa</b>	Attraction force	N	2060	2060		

MOTOR SETTING		UNIT				
<b>Kt</b>	Force constant	N/Arms	91.1	30.4		
<b>Ku</b>	Back EMF constant (*)	Vrms/(m/s)	55.1	18.4		
<b>Km</b>	Motor constant	N/√W	23.0	23.0		
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	10.5	1.17		
<b>L</b>	Electrical inductance (*)	mH	48.7	5.42		
<b>rth</b>	Thermal time constant	s	1850	1850		
<b>Rth</b>	Thermal resistance	K/W	0.982	0.982		
<b>2tp</b>	Magnetic period	mm	32	32		
<b>mw</b>	Magnetic way mass	kg/m	3.51	3.51		
<b>mm</b>	Motor mass	kg	1.61	1.61		

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600	600		
<b>Gm</b>	Mechanical gap	mm	0.90	0.90		
<b>Ss</b>	Stator exchange surface	m²	0.03	0.03		
<b>x</b>	Assumed stroke	m	0.51	0.51		
<b>θamb</b>	Ambient temperature	°C	20	20		
<b>θmax</b>	Maximum coil temperature	°C	130	130		

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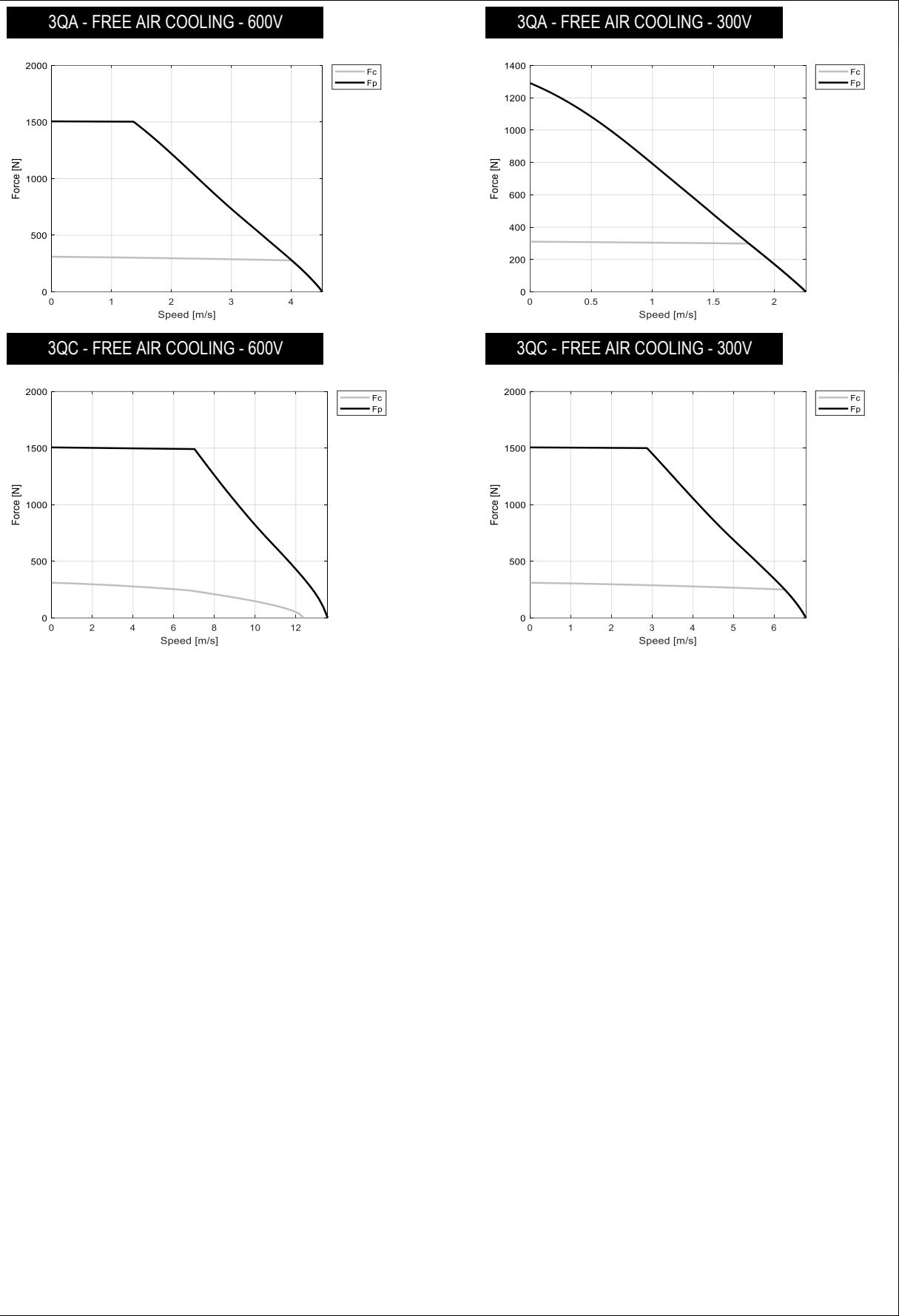


MOTOR PERFORMANCE		Winding codes	3QA	3QC		
		UNIT	FREE AIR COOLING	FREE AIR COOLING		
<b>Fp</b>	Peak force	N	1510	1510		
<b>Fc</b>	Continuous force	N	310	310		
<b>Fs</b>	Standstill force	N	235	235		
<b>Ip</b>	Peak current	Arms	15.1	45.2		
<b>Ic</b>	Continuous current	Arms	2.16	6.49		
<b>Is</b>	Standstill current	Arms	1.64	4.91		
<b>vs</b>	Rated low speed	mm/s	0.15	0.15		
<b>Pc</b>	Power dissipation @ Ic	W	144	144		
<b>Fd</b>	Max. detent force (average to peak)	N	20	20		
<b>Fa</b>	Attraction force	N	3440	3440		

MOTOR SETTING		UNIT				
<b>Kt</b>	Force constant	N/Arms	152	50.6		
<b>Ku</b>	Back EMF constant (*)	Vrms/(m/s)	91.8	30.6		
<b>Km</b>	Motor constant	N/√W	32.7	32.7		
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	14.4	1.60		
<b>L</b>	Electrical inductance (*)	mH	81.3	9.04		
<b>rth</b>	Thermal time constant	s	2110	2110		
<b>Rth</b>	Thermal resistance	K/W	0.757	0.757		
<b>2tp</b>	Magnetic period	mm	32	32		
<b>mw</b>	Magnetic way mass	kg/m	6.19	6.19		
<b>mm</b>	Motor mass	kg	2.41	2.41		

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600	600		
<b>Gm</b>	Mechanical gap	mm	0.90	0.90		
<b>Ss</b>	Stator exchange surface	m²	0.04	0.04		
<b>x</b>	Assumed stroke	m	0.51	0.51		
<b>θamb</b>	Ambient temperature	°C	20	20		
<b>θmax</b>	Maximum coil temperature	°C	130	130		

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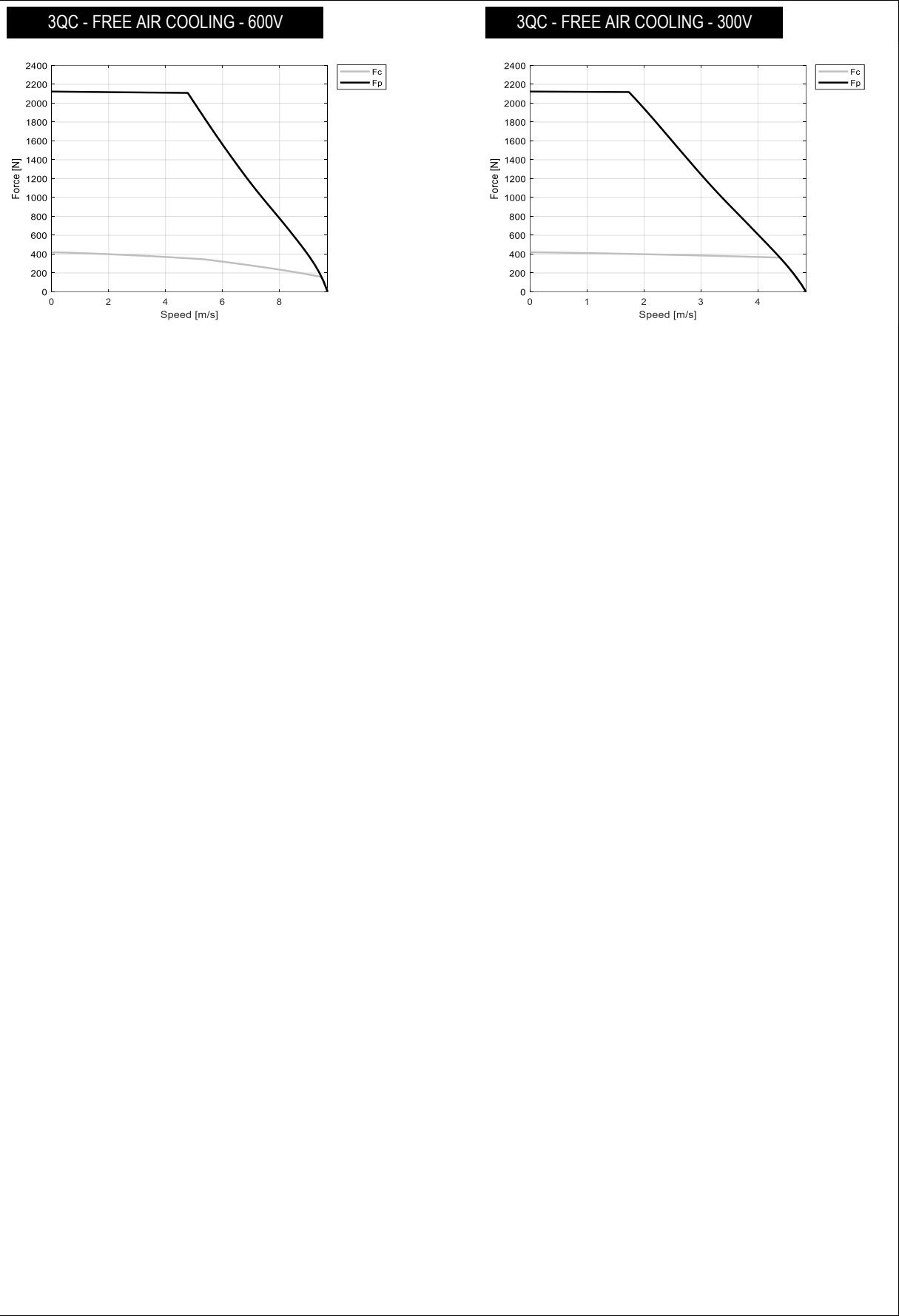
MOTOR PERFORMANCE		Winding codes	3QC			
		UNIT	FREE AIR COOLING			
<b>Fp</b>	Peak force	N	2120			
<b>Fc</b>	Continuous force	N	420			
<b>Fs</b>	Standstill force	N	317			
<b>Ip</b>	Peak current	Arms	45.2			
<b>Ic</b>	Continuous current	Arms	6.30			
<b>Is</b>	Standstill current	Arms	4.77			
<b>vs</b>	Rated low speed	mm/s	0.14			
<b>Pc</b>	Power dissipation @ Ic	W	175			
<b>Fd</b>	Max. detent force (average to peak)	N	28			
<b>Fa</b>	Attraction force	N	4760			

MOTOR SETTING		UNIT				
<b>Kt</b>	Force constant	N/Arms	70.8			
<b>Ku</b>	Back EMF constant (*)	Vrms/(m/s)	42.8			
<b>Km</b>	Motor constant	N/√W	40.3			
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	2.06			
<b>L</b>	Electrical inductance (*)	mH	12.7			
<b>rth</b>	Thermal time constant	s	2290			
<b>Rth</b>	Thermal resistance	K/W	0.623			
<b>2tp</b>	Magnetic period	mm	32			
<b>mw</b>	Magnetic way mass	kg/m	7.96			
<b>mm</b>	Motor mass	kg	3.20			

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600			
<b>Gm</b>	Mechanical gap	mm	0.90			
<b>Ss</b>	Stator exchange surface	m²	0.05			
<b>x</b>	Assumed stroke	m	0.51			
<b>θamb</b>	Ambient temperature	°C	20			
<b>θmax</b>	Maximum coil temperature	°C	130			

**Notes:** (\*) terminal to terminal.  
Hypotheses and tolerances are in ETEL Integration Manual.

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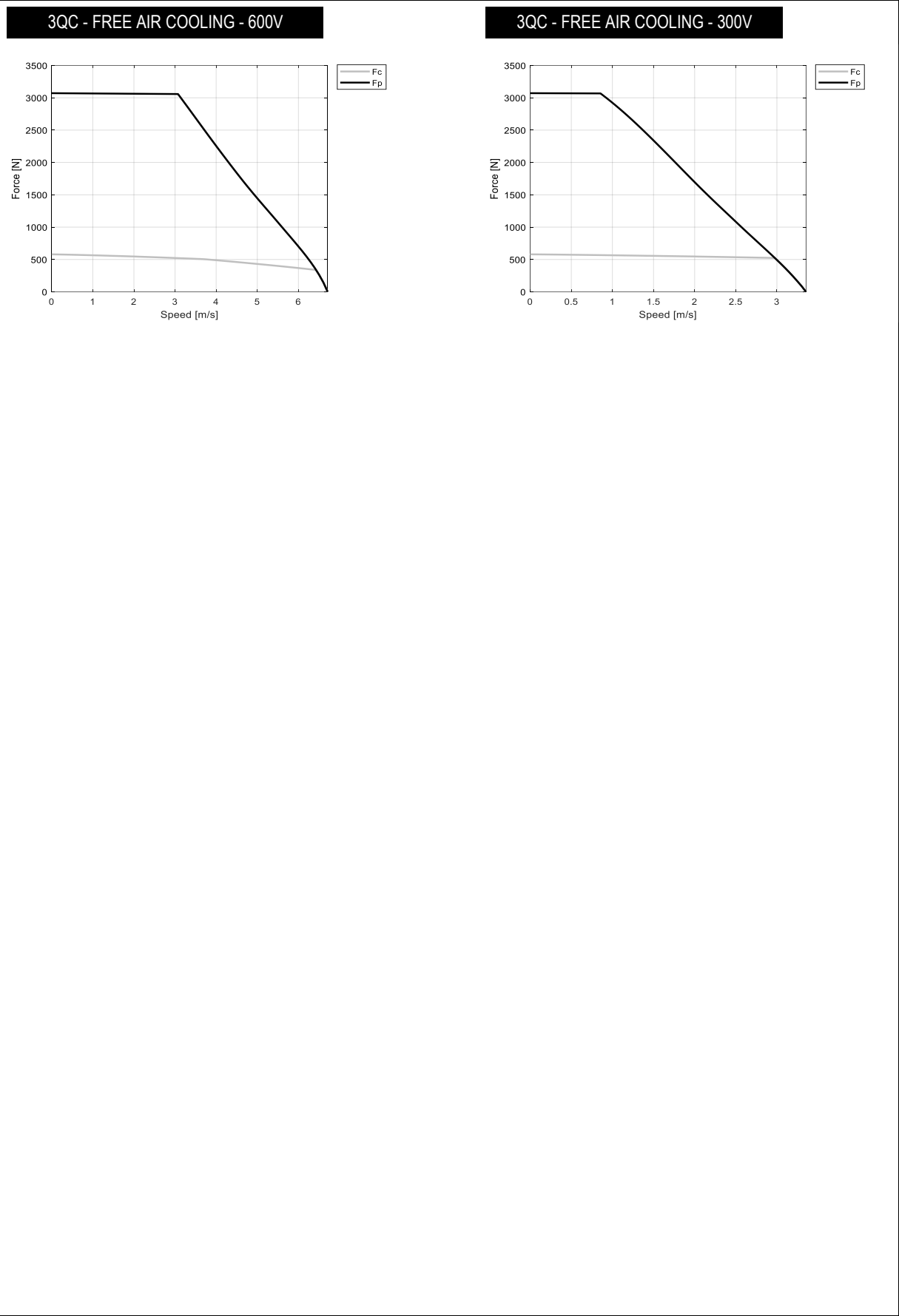


MOTOR PERFORMANCE		Winding codes	3QC			
		UNIT	FREE AIR COOLING			
<b>Fp</b>	Peak force	N	3070			
<b>Fc</b>	Continuous force	N	580			
<b>Fs</b>	Standstill force	N	438			
<b>Ip</b>	Peak current	Arms	44.7			
<b>Ic</b>	Continuous current	Arms	6.00			
<b>Is</b>	Standstill current	Arms	4.55			
<b>vs</b>	Rated low speed	mm/s	0.13			
<b>Pc</b>	Power dissipation @ Ic	W	207			
<b>Fd</b>	Max. detent force (average to peak)	N	39			
<b>Fa</b>	Attraction force	N	6880			

MOTOR SETTING		UNIT				
<b>Kt</b>	Force constant	N/Arms	102			
<b>Ku</b>	Back EMF constant (*)	Vrms/(m/s)	61.9			
<b>Km</b>	Motor constant	N/√W	50.9			
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	2.69			
<b>L</b>	Electrical inductance (*)	mH	18.5			
<b>rth</b>	Thermal time constant	s	2540			
<b>Rth</b>	Thermal resistance	K/W	0.525			
<b>2tp</b>	Magnetic period	mm	32			
<b>mw</b>	Magnetic way mass	kg/m	12.6			
<b>mm</b>	Motor mass	kg	4.40			

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600			
<b>Gm</b>	Mechanical gap	mm	0.90			
<b>Ss</b>	Stator exchange surface	m²	0.06			
<b>x</b>	Assumed stroke	m	0.51			
<b>θamb</b>	Ambient temperature	°C	20			
<b>θmax</b>	Maximum coil temperature	°C	130			

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MOTOR PERFORMANCE		Winding codes	3QB	3QD		
		UNIT	FREE AIR COOLING	FREE AIR COOLING		
<b>Fp</b>	Peak force	N	2030	2030		
<b>Fc</b>	Continuous force	N	423	423		
<b>Fs</b>	Standstill force	N	320	320		
<b>Ip</b>	Peak current	Arms	30.1	60.2		
<b>Ic</b>	Continuous current	Arms	4.39	8.78		
<b>Is</b>	Standstill current	Arms	3.33	6.65		
<b>vs</b>	Rated low speed	mm/s	0.15	0.15		
<b>Pc</b>	Power dissipation @ Ic	W	198	198		
<b>Fd</b>	Max. detent force (average to peak)	N	27	27		
<b>Fa</b>	Attraction force	N	4510	4510		

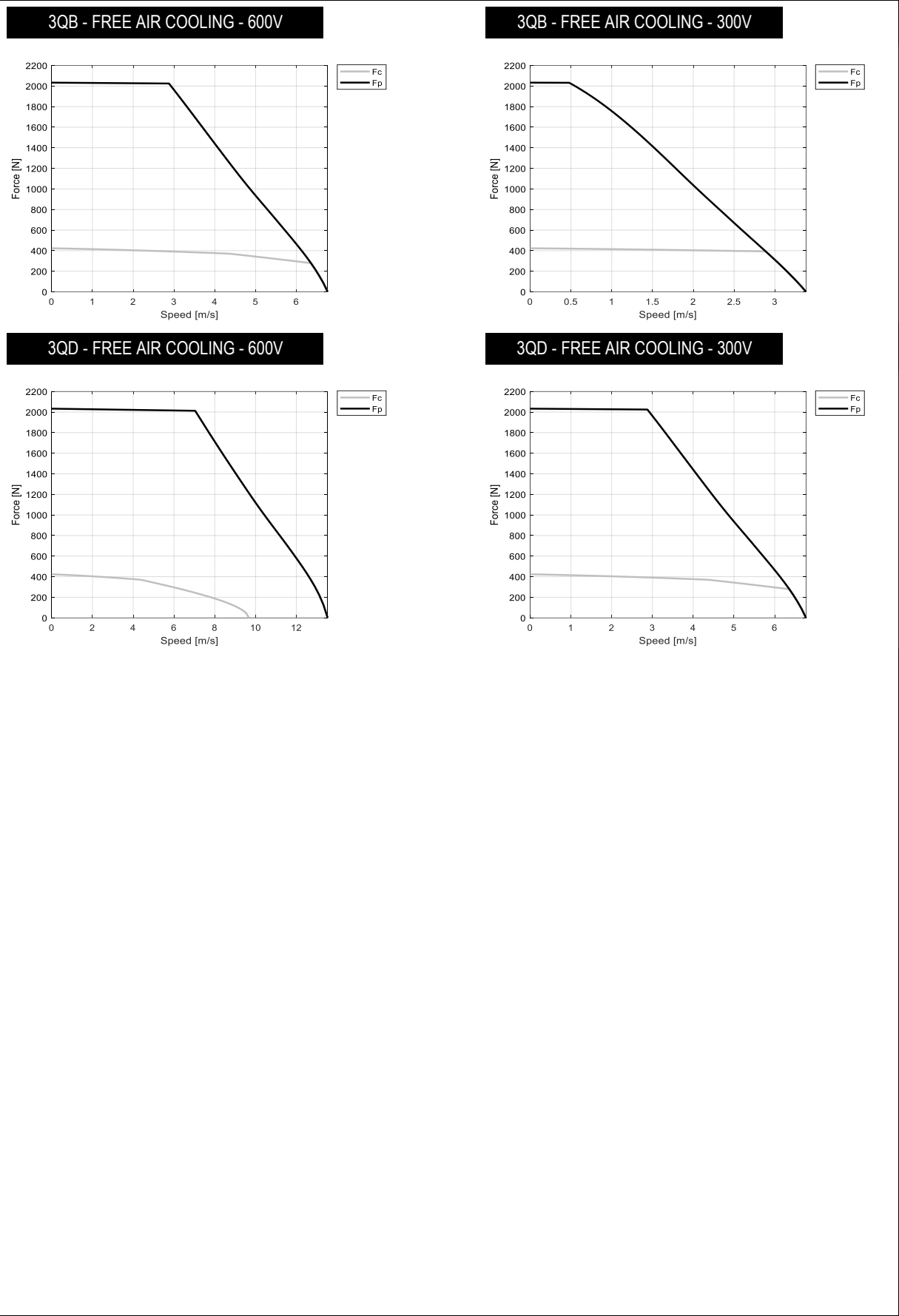
MOTOR SETTING		UNIT				
<b>Kt</b>	Force constant	N/Arms	102	50.8		
<b>Ku</b>	Back EMF constant (*)	Vrms/(m/s)	61.3	30.7		
<b>Km</b>	Motor constant	N/√W	37.9	37.9		
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	4.80	1.20		
<b>L</b>	Electrical inductance (*)	mH	26.8	6.71		
<b>rth</b>	Thermal time constant	s	2120	2120		
<b>Rth</b>	Thermal resistance	K/W	0.551	0.551		
<b>2tp</b>	Magnetic period	mm	32	32		
<b>mw</b>	Magnetic way mass	kg/m	6.19	6.19		
<b>mm</b>	Motor mass	kg	3.17	3.17		

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600	600		
<b>Gm</b>	Mechanical gap	mm	0.90	0.90		
<b>Ss</b>	Stator exchange surface	m²	0.06	0.06		
<b>x</b>	Assumed stroke	m	0.69	0.69		
<b>θamb</b>	Ambient temperature	°C	20	20		
<b>θmax</b>	Maximum coil temperature	°C	130	130		

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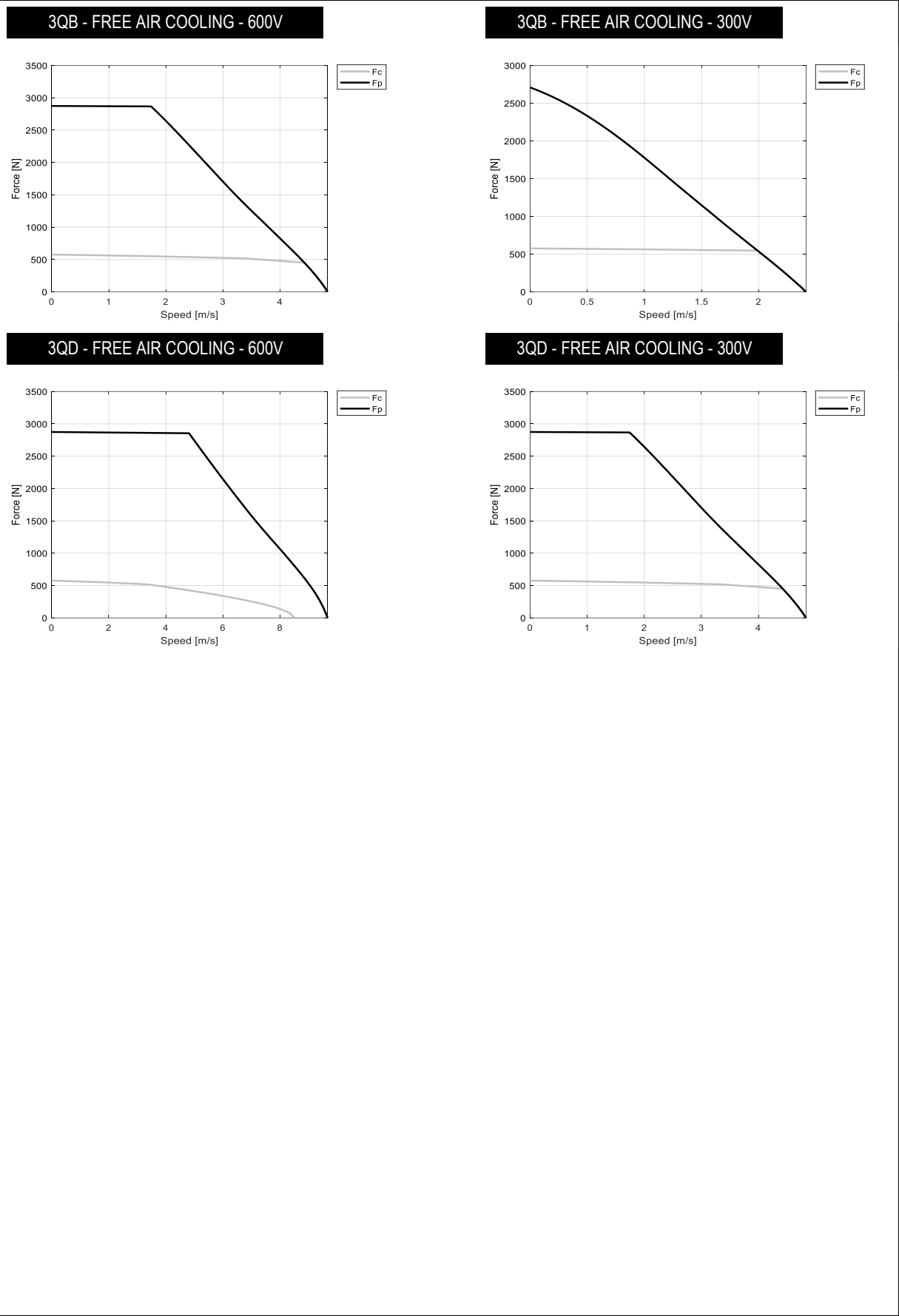


MOTOR PERFORMANCE		Winding codes	3QB	3QD		
		UNIT	FREE AIR COOLING	FREE AIR COOLING		
<b>Fp</b>	Peak force	N	2870	2870		
<b>Fc</b>	Continuous force	N	575	575		
<b>Fs</b>	Standstill force	N	435	435		
<b>Ip</b>	Peak current	Arms	30.1	60.2		
<b>Ic</b>	Continuous current	Arms	4.28	8.56		
<b>Is</b>	Standstill current	Arms	3.24	6.49		
<b>vs</b>	Rated low speed	mm/s	0.14	0.14		
<b>Pc</b>	Power dissipation @ Ic	W	242	242		
<b>Fd</b>	Max. detent force (average to peak)	N	37	37		
<b>Fa</b>	Attraction force	N	6310	6310		

MOTOR SETTING		UNIT				
<b>Kt</b>	Force constant	N/Arms	142	71.1		
<b>Ku</b>	Back EMF constant (*)	Vrms/(m/s)	85.9	42.9		
<b>Km</b>	Motor constant	N/√W	46.7	46.7		
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	6.17	1.54		
<b>L</b>	Electrical inductance (*)	mH	37.4	9.34		
<b>rth</b>	Thermal time constant	s	2300	2300		
<b>Rth</b>	Thermal resistance	K/W	0.449	0.449		
<b>2tp</b>	Magnetic period	mm	32	32		
<b>mw</b>	Magnetic way mass	kg/m	7.96	7.96		
<b>mm</b>	Motor mass	kg	4.22	4.22		

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600	600		
<b>Gm</b>	Mechanical gap	mm	0.90	0.90		
<b>Ss</b>	Stator exchange surface	m²	0.07	0.07		
<b>x</b>	Assumed stroke	m	0.69	0.69		
<b>θamb</b>	Ambient temperature	°C	20	20		
<b>θmax</b>	Maximum coil temperature	°C	130	130		

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MOTOR PERFORMANCE		Winding codes	3QB	3QD		
		UNIT	FREE AIR COOLING	FREE AIR COOLING		
<b>Fp</b>	Peak force	N	4130	4130		
<b>Fc</b>	Continuous force	N	790	790		
<b>Fs</b>	Standstill force	N	597	597		
<b>Ip</b>	Peak current	Arms	29.8	59.6		
<b>Ic</b>	Continuous current	Arms	4.08	8.16		
<b>Is</b>	Standstill current	Arms	3.09	6.18		
<b>vs</b>	Rated low speed	mm/s	0.13	0.13		
<b>Pc</b>	Power dissipation @ Ic	W	288	288		
<b>Fd</b>	Max. detent force (average to peak)	N	53	53		
<b>Fa</b>	Attraction force	N	9020	9020		

MOTOR SETTING		UNIT				
<b>Kt</b>	Force constant	N/Arms	205	103		
<b>Ku</b>	Back EMF constant (*)	Vrms/(m/s)	124	61.9		
<b>Km</b>	Motor constant	N/√W	58.9	58.9		
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	8.07	2.02		
<b>L</b>	Electrical inductance (*)	mH	53.8	13.4		
<b>rth</b>	Thermal time constant	s	2550	2550		
<b>Rth</b>	Thermal resistance	K/W	0.378	0.378		
<b>2tp</b>	Magnetic period	mm	32	32		
<b>mw</b>	Magnetic way mass	kg/m	12.6	12.6		
<b>mm</b>	Motor mass	kg	5.80	5.80		

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600	600		
<b>Gm</b>	Mechanical gap	mm	0.90	0.90		
<b>Ss</b>	Stator exchange surface	m²	0.09	0.09		
<b>x</b>	Assumed stroke	m	0.69	0.69		
<b>θamb</b>	Ambient temperature	°C	20	20		
<b>θmax</b>	Maximum coil temperature	°C	130	130		

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