

MOTOR PERFORMANCE		Winding codes	UD	WD	WH	WP
		UNIT	WATER COOLING	WATER COOLING	WATER COOLING	WATER COOLING
<b>Tp</b>	Peak torque	Nm	13000	13800	13800	13800
<b>Ti</b>	Intermittent torque	Nm	9980	10200	10200	10200
<b>Tc</b>	Continuous torque	Nm	7410	7570	7570	7570
<b>Ts</b>	Standstill torque	Nm	5970	6120	6120	6120
<b>Ip</b>	Peak current	Arms	97.7	164	328	656
<b>Ii</b>	Intermittent current	Arms	61.0	91.2	182	365
<b>Ic</b>	Continuous current	Arms	38.6	57.7	115	231
<b>Is</b>	Standstill current	Arms	29.2	43.7	87.4	175
<b>ns</b>	Rated low speed	rpm	0.046	0.046	0.046	0.046
<b>nm</b>	Maximum speed without flux weakening	rpm	29.5	42.8	85.7	172
<b>nm,FW</b>	Maximum speed with flux weakening	rpm	94.7	118	183	268
<b>ton,p</b>	Maximum ON time for peak cycle	s	10	7.5	7.5	7.5
<b>ton,i</b>	Maximum ON time for intermittent cycle	s	2.9	2.9	2.9	2.9
<b>Pp</b>	Power dissipation @ Ip	W	70200	91300	91300	91300
<b>Pi</b>	Power dissipation @ Ii	W	34600	34800	34800	34800
<b>Pc</b>	Power dissipation @ Ic	W	13800	13900	13900	13900
<b>Td</b>	Max. detent torque (average to peak)	Nm	37	37	37	37

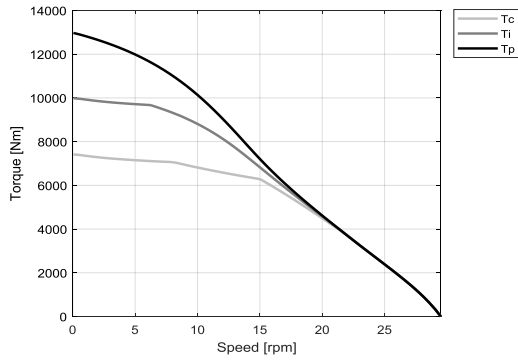
MOTOR SETTING		UNIT				
<b>Kt</b>	Torque constant	Nm/Arms	234	162	80.8	40.4
<b>Ku</b>	Back EMF constant (*)	Vrms/(rad/s)	135	92.8	46.4	23.2
<b>Km</b>	Motor constant	Nm/√W	91.4	94.0	94.0	94.0
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	4.39	1.97	0.492	0.123
<b>Ld/Lq</b>	Electrical inductance (*)	mH	64.3 / 54.7	30.6 / 25.6	7.64 / 6.41	1.91 / 1.60
<b>Isc</b>	Maximum short-circuit current	Arms	27.5	39.8	79.7	159
<b>nb</b>	Base speed	rpm	14.9	28.2	70.5	160
<b>nb,i</b>	Base speed at intermittent duty cycle	rpm	6.21	18.9	54.2	131
<b>nb,p</b>	Base speed at peak duty cycle	rpm	0.00	9.01	34.7	80.1
<b>nn</b>	Rated speed	rpm	11.7	24.1	62.9	140
<b>Tn</b>	Rated torque	Nm	6620	5620	3930	2490
<b>In</b>	Rated current	Arms	35.1	41.2	55.1	72.0
<b>rth</b>	Thermal time constant	s	147	150	150	150
<b>Rth</b>	Thermal resistance	K/W	0.00731	0.00728	0.00728	0.00728
<b>2p</b>	Number of poles	-	176	176	176	176
<b>J</b>	Rotor inertia	kg·m²	9.99	9.99	9.99	9.99
<b>mr</b>	Rotor mass	kg	50.1	50.1	50.1	50.1
<b>ms</b>	Stator mass	kg	172	174	174	174

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600	600	600	600
<b>Di</b>	Intermittent duty cycle	%	40	40	40	40
<b>Dp</b>	Peak duty cycle	%	5.0	5.0	5.0	5.0
<b>Sr</b>	Rotor exchange surface	m²	0.680	0.680	0.680	0.680
<b>θamb</b>	Ambient temperature	°C	20	20	20	20
<b>θmax</b>	Maximum coil temperature	°C	130	130	130	130
<b>θw</b>	Inlet water temperature	°C	20	20	20	20
<b>Δθw</b>	Water temperature difference for Pc	K	10	10	10	10
<b>qw</b>	Minimum water flow for Δθw	l/min	22	22	22	22
<b>Δpw</b>	Max. pressure drop at qw	bar	0.9	0.9	0.9	0.9

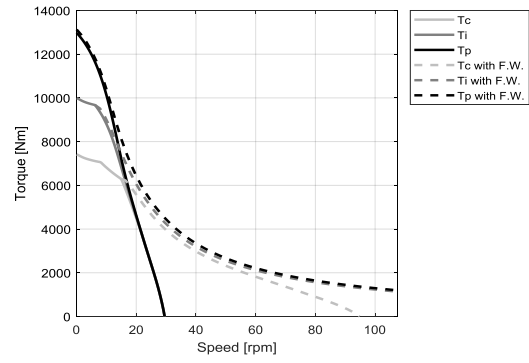
**Notes:** (\*) terminal to terminal.  
Hypotheses and tolerances are in ETEL Integration Manual.  
Please refer to ETEL Integration Manual for the mass of the optional cooling jacket and the possible additional pressure drop.

**Caution:** Any use of the motor beyond speed/torque limit could lead to hazardous voltage and serious injuries. Customer is responsible for setting safeties/limitations that will keep the motor in its safe operating area. ETEL cannot be held responsible if the motor is used in an improper way.

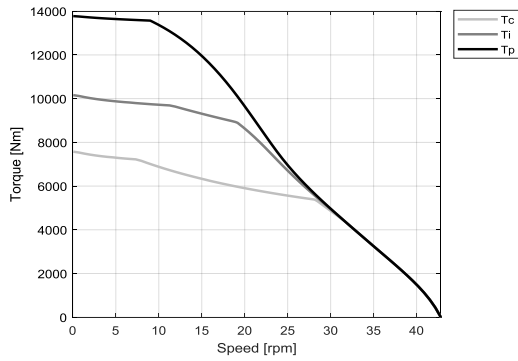
**UD - WATER COOLING**



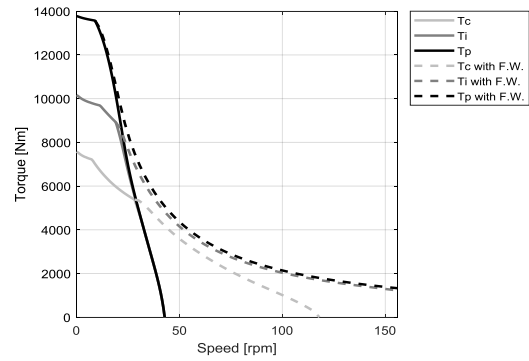
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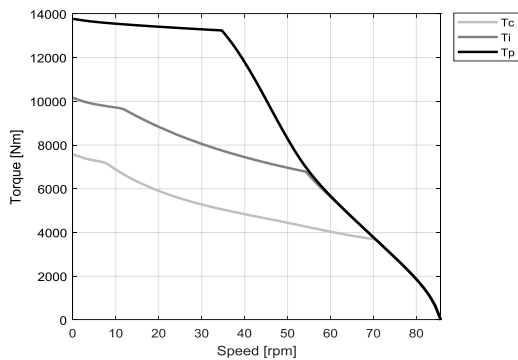
**WD - WATER COOLING**



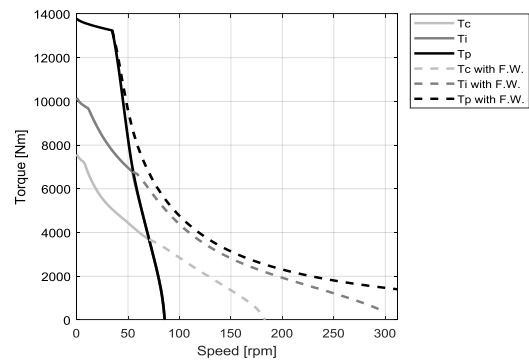
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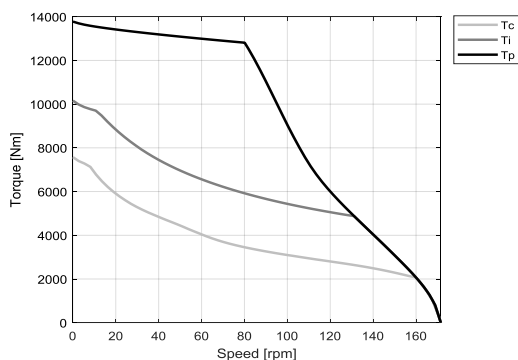
**WH - WATER COOLING**



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